



-  2 Cycle Outboard Oil (92-13249A24)
-  2-4-C With Teflon (92-825407A12)

Note A - It is recommended that connecting rod bolts be discarded after removal and new bolts be installed.
 Apply light oil to threads and bolt face: 1st torque - 15 lb. in. (1.5 N-m); 2nd torque - 30 lb. ft. (40.5 N-m). Turn bolt an additional 90 degrees after 2nd torque is obtained.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	482	9784A 5	CRANKSHAFT	1	(8 TOOTH SPLINES) (S/N-0G129	3
1	482	9784A 3	CRANKSHAFT	1	(13 TOOTH SPLINES) (S/N-0G12	3
1	482	9784A 6	CRANKSHAFT	1	(S/N-0G303046 & UP)	3
2	30	67923	BALL BEARING (LOWER)	1		3
3	53	67446	RETAINING RING	1		3
4	43	19301	DRIVER GEAR	1		3
5	39	816106	SEAL RING	7		3
6	28	91800	WOODRUFF KEY	2		3
7	25	35126	O RING	1		12,3
8		817001A 1	BEARING RACE	2		3
9	2705	822067A 7	PISTON	3	(STBD-STANDARD)	3
9	2705	822066A 7	PISTON	3	(PORT-STANDARD)	3
9	2705	826266A 4	PISTON	AR	(STBD-.015 O/S)	5
9	2705	826265A 4	PISTON	AR	(PORT-.015 O/S)	5
9	2705	826296A 4	PISTON	AR	(STBD-.030 O/S)	5
9	2705	826295A 4	PISTON	AR	(PORT-.030 O/S)	5
10	53	88466	LOCK RING	12		3
11	39	827179A12	PISTON RING	1	(STANDARD)	3
11	39	826293A12	PISTON RING	AR	(.015 O/S)	5
11	39	826297A12	PISTON RING	AR	(.030 O/S)	5
12	647	822373A 3	CONNECTING ROD ASSEMBLY	6		3
13	10	94320	SCREW (1-1/4 IN.)	12		3
14	31	43012A 1	BEARING CAGE	6		3
15	12	88263	THRUST WASHER	12		3
16	29	88258	ROLLER BEARING	204		3
17	31	816773A 2	MAIN BEARING (UPPER)	1		3
18	26	815449	OIL SEAL	1		3
19	25	823683	O RING	1		4,3
20	12	68229	WASHER	1		
21	11	42979	NUT (M16 X 1.5)	1		
-	27	814195A93	GASKET SET	1		
-		823291A94	POWERHEAD	1	(8 TOOTH SPLINES) (SEE POWE	13
-		809794A97	POWERHEAD	1	(13 TOOTH SPLINES) (SEE POW	12
-		809793A97	POWERHEAD	1	(SEAPRO/MARATHON)	